

Our Company was founded in 1993 to manufacture equipment such as fire truck, garbage compactor truck, water tanker, vacuum & jetting trucks and lifting platforms and many other heavy equipments for municipalities, public and private sector. In our facility of 5.000 m<sup>2</sup>, 1.500 m<sup>2</sup> of which is open, we have the capacity to manufacture on vehicle equipment.

In line with the increasing demands, we are taking quick steps to expand our market and to brand in our current markets.

Our Company has served to Turkish Armed Forces, Province Municipalities, Town Municipalities and hundreds of public and private organizations by means of building vehicles. Vehicles have been exported to countries, Saudi Arabia, UAE, Qatar, Syria, Iraq, Nigeria, Kenya, Morocco, Sudan, Pakistan, Indonesia, Vietnam, Azerbaijan, Macedonia and Kosovo as well.

Our company manufactures its products for export with ISO9001 and CE certificate conforming to EU laws. Our Company, which ranks differently due to its post-sale services, displays its difference by means of procuring 24-hour on-site service with its mobile service team.

Our fundamental principle is to provide products and services in conformity with accepted standards for this aspect, pursue employee health and safety, increase the competence of our human resources with training activities and procure constant development and improvement of our quality management system in order to make complete, timely and quality production by following the technologies that change constantly. SANCAKLI brand is the place that meets trust and stability.



#### **GARBAGE COMPACTOR TRUCK**



| BODY VOLUME                    | 5m³ - 26m³                               |
|--------------------------------|--|
| BODY IRON -<br>PLATE THICKNESS | Floor 4-5mm, Sides 3-4 mm, Ceiling 3-4mm |
| HYDRAULIC CYLINDER             | 9-13 Units                               |
| REFUSE COLLECTING HOPPER       | 0,5 m³ - 2,0 m³                          |
| TOTALWEIGHT                    | Depends on the vehicle.                  |
| BODY WEIGHT                    | 1700 Kg - 7200 Kg                        |
| CHASSIS WEIGHT                 | Depends on the vehicle.                  |
|                                |  |





#### GENERAL

| DESIGN                                 | The design construction and mounting of the body meet<br>the Health and Safety Regulations with regard to its use and<br>operation.  |
|--|--|
| QUALITY<br>CERTIFICATE &<br>CAPABILITY | Currently registered with relevant registration standards for construction & welding, and is to be able to proof production and sales in case it's necessary.  |
| INSTALLATION                           | The superstructure's assembly shall be realized according to the trucks<br>superstructure installation directives.<br>The superstructure shall be mounted with rigid connection at<br>rear, and flexible connection in front to provide the required elasticity. |



#### BODY

| DIMENSIONS            | Can only be given according to truck chassis dimensions.   |
|-----------------------|--|
| TRAVERSES<br>(BRACES) | All reinforcements of body, shall be in the form "U" shaped braces<br>and full-seam welded on the body sheets, of thickness<br>ST-52/5.0 mm. |
| SUBFRAME              | "U" shape - ST-52  |
| MUDGUARDS             | Will be plastic mudguards.   |

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| COLLECTING & | sweeper shovel I | being actuated b | y two double-a |  |
|--------------|------------------|------------------|----------------|--|
| COMPACTING   | cylinders        | , and th         |                | , and then after being pushed into the b |
|              |                  |                  |                | 7  |
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|              |                  |                  |                |  |

27. YEARS



| COMPACTION<br>RATIO | The compaction ratio (volumetric) varies between 3:1 to 6:1 according to the characteristic of the garbage.  |  |
|---------------------|--|--|
| LIFTING             | The tailgate raise is achieved by two double acting hydraulic cylinders,<br>which must be equipped with safety devices to prevent the tailgate<br>from falling abruptly in the event of hydraulic failure or hose burst. |  |







| HOPPER                       | Hopper (tailgate) Floor 5-6 mm, (Hardox 400 optional)<br>Hopper Sides under the rail ST-52 / 3-4 mm, (Hardox 400 optional)<br>Hopper Sides above the rail ST-52 / 3-4 mm, (Hardox 400 optional)<br>Hopper extension into body ST-52 / 6 mm, (Hardox 400 optional) |
|------------------------------|---|
| SLIDING RAILS                | There used 50x20mm and 30x50mm steel profiles to guide<br>compacting system. The compacting panel slides up and down<br>over these rails thanks to a set of Kestamide wear blocks in four<br>points.  |
| LOCKING                      | Hydraulic locking by means of reverse action of two hydraulic tailgate lifting cylinders, which also prevents the leakage of the wastewater when the truck bounces due to road conditions.  |
| CONTAINER<br>LIFTING DEVICES | There will be lifting device;<br>* Suitable to lift 1,100 lt. (1,1 m <sup>3</sup> ) containers.(Standard lifting system)<br>** Suitable to lift from 120 lt. plastic bins to 1,100 lt. (1.1 m <sup>3</sup> ) metal<br>containers. (Optional lifting system)       |



| LOADING HEIGHT<br>(mm) | The loading height is 1100-1300 mm around, and the design lets the manual loading from hand-held containers.                 |
|------------------------|--|
| SAFETY PROPS           | The tailgate is provided with safety props between the body and tailgate for safety purposes during maintenance or cleaning. |
| EJECTOR PANEL          | There shall be a totally automatic hydraulic system to allow the panel to advance forward as garbage is packed against it.   |







RAIL

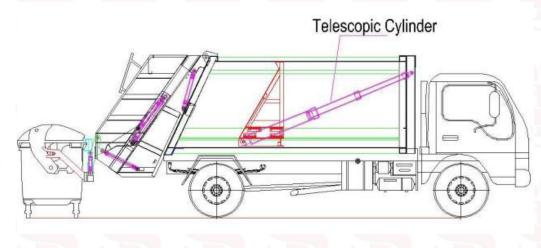
The ejector panel shall move on an U profile, centered by means of friction resist polyamide bases. The ejector panel shall slide forward and rear over these rails thanks to a set of Polyamide wear plates.



|  | Sewage tank 70 lt120 lt. (depending on the volume of the garbage |
|--|--|
|  | body) under the body is made by means of body floor plate        |







| CONTROL | <ul> <li>Tailgate and ejector controls are in front of the body.</li> <li>All devices for loading control are mounted on tailgate right side, and all are manual control for safety purposes.</li> <li>Compaction is controlled electrically via push buttons and manually in case.</li> </ul> |
|---------|--|
|---------|--|

#### HYDRAULIC SYSTEM

| Р.Т.О.                    | Original PTO that is Controlled inside the cab, will be supplied by customer in accordance with truck. |
|---------------------------|--|
| WORKING<br>PRESSURE (bar) | 170 bar  |
| OIL TANK                  | 70 lt125 lt. oil tank equipped with breather and gauge.  |
| FRONT<br>DISTRIBUTOR      | Operates the ejector panel and tailgate, mounted on front wall<br>and<br>on left/right side.           |
| CONTAINER VALVE           | Operates the container lifting device manually.  |
| COMPACTION VALFE          | This is arranging the order of the sweeping and sledge cylinders                                       |







| HYDRAULIC<br>CYLINDERS | <ul> <li>All the hydraulic cylinders are double-acting cylinders.</li> <li>The pipes on hydraulic cylinders are made of honed drawn steel pipe according to DIN 2391 C Norms, and cylinder miles are grinded and chrome coated against corrosion.</li> <li>The dimensions of cylinders are designed to accomplish the required cycle times and compaction ratio.</li> </ul> |
|------------------------|---|
| HYDRAULIC PUMP         | PTO driven hydraulic gear pump 30 – 80 – 120 cm <sup>3</sup> / max.1500 rpm.  |
| HYDRAULIC<br>HOSES     | <ul> <li>All high pressure hydraulic oil hoses have a burst rating 3-4 times more than the specific system working pressure (SAE 100R2)</li> <li>The hoses in motion and has risk of friction or contact, are covered and protected</li> </ul>  |
| PAINTING               | All steel parts surfaces free of rust and oil residue will be applied<br>with two primers, and one final paint coating in color of demand.<br>Minimum dry film thickness of the paint is 60 microns.  |



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| GENERAL | <ul> <li>Two steel mudguards with rubber flaps at rear ends.</li> <li>1 rotating beacons (gyro fare) light at the tailgate.</li> <li>2 illumination lights on top of the hopper</li> <li>Two foldable type rear foot boards for crew to stand on</li> <li>One elliptical handle at each side ¾" pipe handle for the crews to grasp</li> <li>The necessary traffic lights, reflectors, and warning devices shall be mounted at rear proper to regulations.</li> <li>Specifications and dimensions are not binding. Manufacturer's tolerance may apply.</li> </ul> |
|---------|--|



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# CERTIFICATE

This is to Certify that the Quality Management System of

#### SANCAKLI İTFAİYE ARAÇLARI YAPIMI SANAYİ TİC.LTD.ŞTİ.

Fevzi Paşa Mahallesi Kasaba Caddesi No:38/C Çobanisa Manisa

has been independently assessed and is compliant with the requirements of

#### ISO 9001:2015

This Certificate is applicable to the following product or service ranges:

MANUFACTURING OF FIRE ENGINES,VACUUM, GARBAGE TRUCK ETC. VEHICLE TOP EQUIPMENT

:: Certificate No:: 50327-A001

| Date of initial registration    | 24 January 2019 |
|---------------------------------|-----------------|
| Surveillance Audit on or before | 23 January 2021 |
| Certificate expiry              | 23 January 2022 |
| Recertification Due             | 23 January 2022 |

This certificate is property of LMS Certifications and remains valid

subject to satisfactory annual surveillance audits

Director

FECCA House, 4 Phipps Close, DEAKIN, ACT 2600, AUSTRALIA

LMS Certifications Private Limited

Accreditation



mail to intoglimscert.com







#### SANCAKLI FIRE TRUCKS AND SPECIAL AIMED VEHICLES

Fire Truck - Ladder Firefighting Truck - MiniPack Compactor Garbage Compactor Truck - Water Truck - Vacuum Truck Sewer Jetting Truck - Jet&Vac Combine Truck - Dumper Telescopic&Articulated Platforms - Hooklift - Skip Loader Recovery Truck - Food/Theater/Workshop Truck - Mobile Cafe

> 27. YEARS

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